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SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8998M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)			405-1057	1	Shield, Rain
Low Oil Pressure Cut Off			134-0952	1	Box, Air Outlet
Momentary Contact Switch			416-0477	1	Shield, Battery Heat
Oil Base Heater: See Miscellaneous			301-1292	1	Cover, Receptacle Pane
Option Group			405-0992	1	"U" Bolt, Rear Panel
Vacu-Flo Cooling			405-0991	1	Cord, Cover Support
102-0452	1	Base, Oil	155-0487	1	Muffler, Exhaust
110-1779	1	Head, Cylinder	337-0051	1	Strap, Bond
335-0060	1	Cord, Heater - Female (10" LG)	505-0051	1	Elbow, Street (3/4")
335-0059	1	Cord, Heater - Male (62" LG)	508-0008	1	Grommet, Rubber (13/16
110-0558	2	Washer, Valve Spring Retainer	505--028	1	Coupling, Pipe (3/8")
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)	403-0522	4	Handle, Carrying
101-0404	1	Plate, Rear Bearing	402-0154	4	Mounting Cushion Packa (Refer to Standard M Package For Componen Except Parts Marked
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	800-0035	4	*Screw, Cap - Hex Head 18 x 2-1/2" LG)
134-1912	1	Housing, Blower			
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)			
307-0597	1	Relay, Fuel Solenoid			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			

MODEL 2.5AJ-1P SPEC. 9462K

**SUPPLEMENTARY PARTS LIST 900- 43 (per above model and spec.)**  
 Parts listed below apply to the above model. Use these parts in  
 place of ( or in addition to ) the parts listed for Parts Key 5  
 in the standard parts catalog No. 924-300

PART NO.	QUAN.	DESCRIPTION
110A1790	1	Block Assy., Cylinder - Incl. Brgs., Guides & Seats
509B123	1	Seal, Rear Crankshaft - Oil
509-110	1	Seal, Rear Crankshaft - Dirt
103A337	1	Seal, Gearcase - Dirt
149A12	1	Filter, Fuel
149A157	1	Gasket Fuel Filter
503A583	1	Hose, Breather
503-170	1	Clamp, Breather Hose
160A1132	1	Connector, Breaker Box
160A554	1	Bracket & Pivot Arm Assy.
160A2	1	Point Assy., Breaker
160A461	1	Gasket, Breaker Plunger Guide
160A547	1	Plunger, Breaker
160A263	1	Diaphragm, Plunger
160A450	1	Guide, Plunger
143-353	1	Spring, Throttle Shaft Dust Seal (Carb.)
142-299	2	Retainer, Throttle Shaft (Carb.)
142-298	2	Packing, Throttle Shaft (Carb.)
146A153	1	Filter Assy., Carburetor Vent
516A120	1	Pin, Dust Seal (Carb.)
134D1167	1	Housing, Blower
123A1078	1	Tube, Oil Fill
123A1079	1	Indicator & Cap Assy., Oil Fill
123A870	1	Regulator, Oil Level
505-98	1	Nipple, Pipe - Oil Level Regulator
505-7	1	Bushing, Pipe - Oil Level Regulator
503-305	1	Hose, Oil Level Regulator
503A446	2	Clamp, Hose - Oil Level Regulator
505-325	1	Nipple, Half - Oil Level Regulator

Not furnished by Onan:  
 Mounted Fuel Tank

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1P SPEC 9798M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 601-0137-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1880	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
140-0369	1	Air Cleaner (Includes Parts Marked *)			
145-0111	1	*Gasket, Carb to Air Cleaner			
140-0408	1	*Element, Air Cleaner			
232-0153	1	Clip, Cable			
160-0144	2	Strap, Jumper - Duplex Receptacle			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 9798M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. (ENG)610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pressure Cut Off					
Dry Type Air Cleaner					
110-1874	1	Block Assembly, Cylinder (Refer To Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear bearing			
503-0343	1	Hose, Breather			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1P **SPEC** 9798N  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 601-0137-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1880	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
140-0369	1	Air Cleaner (Includes Parts Marked *)			
145-0111	1	*Gasket, Carb to Air Cleaner			
140-0408	1	*Element, Air Cleaner			
502-0313	1	Elbow, Adapter - Fuel Tank Outlet			
232-0153	1	Clip, Cable			
160-0144	2	Strap, Jumper - Duplex Receptacle			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1R **SPEC** 10246M  
**FOR STANDARD PARTS REFER TO CATALOG** 924-0221 **KEY NO.** 8  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)			405-1057	1	Shield, Rain
Low Oil Pressure Cut Off			134-0952	1	Box, Air Outlet
Momentary Contact Switch			416-0477	1	Shield, Battery Heat
Oil Base Heater: See Miscellaneous			301-1292	1	Cover, Receptacle Panel
Option Group			405-0992	1	"U" Bolt, Rear Panel
Vacu-Flo Cooling			405-0991	1	Cord, Cover Support
102-0452	1	Base, Oil	155-0487	1	Muffler, Exhaust
110-1779	1	Head, Cylinder	337-0051	1	Strap, Bond
335-0060	1	Cord, Heater - Female (10" LG)	505-0051	1	Elbow, Street (3/4")
335-0059	1	Cord, Heater - Male (62" LG)	508-0008	1	Grommet, Rubber (13/16")
110-0558	2	Washer, Valve Spring Retainer	505-0028	1	Coupling, Pipe (3/8")
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)	403-0522	4	Handle, Carrying
101-0404	1	Plate, Rear Bearing	402-0154	4	Mounting Cushion Package (Refer to Standard M Package for Components Except Parts Marked
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	800-0035	4	*Screw, Cap - Hex Head 18 x 2-1/2" LG)
134-1912	1	Housing, Blower	232-0153	1	Clip, Cable
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 10246M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)			405-1130	1	Housing (Cover)
Low Oil Pressure Cut Off			416-0344	1	Band, Battery
Momentary Contact Switch			405-1057	1	Shield, Rain
Oil Base Heater: See Miscellaneous			134-0952	1	Box, Air Outlet
Option Group			416-0477	1	Shield, Battery Heat
Vacu-Flo Cooling			301-1292	1	Cover, Receptacle Panel
			405-0992	1	"U" Bolt, Rear Panel
102-0452	1	Base, Oil	405-0991	1	Cord, Cover Support
110-1779	1	Head, Cylinder	155-0487	1	Muffler, Exhaust
335-0060	1	Cord, Heater - Female (10" LG)	337-0051	1	Strap, Bond
335-0059	1	Cord, Heater - Male (62" LG)	505-0051	1	Elbow, Street (3/4")
110-0558	2	Washer, Valve Spring Retainer	508-0008	1	Grommet, Rubber (13/16")
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)	505-0028	1	Coupling, Pipe (3/8")
101-0404	1	Plate, Rear Bearing	403-0522	4	Handle, Carrying
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	402-0154	4	Mounting Cushion Packag (Refer to Standard M Package for Component Except Parts Marked
134-1912	1	Housing, Blower	800-0035	4	*Screw, Cap - Hex Head 18 x 2-1/2" LG)
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)	232-0153	1	Clip, Cable
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			



SPECIAL PARTS LIST FOR MODEL 1.5AJ-224E SPEC 10266L  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0333-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
149-0136	1	Cover, Fuel Pump Hole in Cylinder Block			
123-0486	1	Valve, Breather			
503-0736	1	Hose, Breather			
502-0002	1	Elbow, Carburetor Fuel Inlet			
134-1534	1	Shroud, Cylinder Air			
159-0486	1	Bracket, Fuel Tank Mounting			
159-0488	1	Tank, Fuel (1.4 Gal.)			
159-0154	2	Band, Tank			
501-0006	1	Line, Fuel (20" Lg)			
502-0065	1	Elbow, Inverted (45°)			
308-0155	1	Switch, Start			
308-0155	1	Switch, Stop			

SPECIAL PARTS LIST FOR MODEL 0.8AJ-51M SPEC 10267K  
FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 1  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
WIRING DIAGRAM NO. 601-0175

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
508-0098	1	Bushing, Insulator - Receptacle Box			

SPECIAL PARTS LIST FOR **MODEL** 0.8AJ-51M **SPEC** 10267M  
FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 1  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0175

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
508-0098	1	Bushing, Insulator - Receptacle Box			

SPECIAL PARTS LIST FOR **MODEL** 0.8AJ-52M **SPEC** 10267M  
FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 1  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0176

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
508-0098	1	Bushing, Insulator - Receptacle Box			

SPECIAL PARTS LIST FOR **MODEL** 0.8AJ-5IM **SPEC** 10267N  
FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 1  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0175

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		SPLASH LUBE SYSTEM			
		CARRYING FRAME			
		MOUNTED FUEL TANK			
502-0440	1	Elbow, 45° - Fuel Tank (1/8 NPT x 1/4" ID)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 10796M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)			405-0991	1	Cord, Cover Support
Vacu-Flo Cooling			155-0487	1	Muffler, Exhaust
Low Oil Pressure Cut Off			337-0051	1	Strap, Bond
Momentary Contact Switch			505-0051	1	Elbow, Street (3/4")
			508-0008	1	Grommet, Rubber (13/15")
110-0558	2	Washer, Valve Spring Retainer	505-0028	1	Coupling, Pipe (3/8")
110-1779	1	Head, Cylinder	403-0522	4	Handle, Carrying
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)	402-0154	4	Mounting Cushion Package (Refer to Standard Mtg Package for Components Except Parts Marked *)
101-0404	1	Plate, Rear Bearing	800-0035	4	*Screw, Cap - Hex Head (5 18 x 2-1/2" LG)
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	232-0153	1	Clip, Cable
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
307-0597	1	Relay, Fuel Solenoid			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 10967M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			155-0487	1	Muffler, Exhaust
Low Oil Pressure Cut Off			337-0051	1	Strap, Bond
Momentary Contact Switch			505-0051	1	Elbow, Street (3/4")
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)	508-0008	1	Grommet, Rubber (13/16")
101-0404	1	Plate, Rear Bearing	505-0028	1	Coupling, Pipe (3/8")
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	403-0522	4	Handle, Carrying
134-1912	1	Housing, Blower	402-0154	4	Mounting Cushion Packa (Refer to Standard M Package For Component Except Parts Marked :
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)	800-0035	4	*Screw, Cap - Hex Head 18 x 2-1/2" Lg)
307-0597	1	Relay, Fuel Solenoid	232-0153	1	Clip, Cable
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4"x 8" Lg)			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16"x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
505-0277	1	Nipple, Oil Drain (3/8"x 1-1/2")			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 10967M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			505-0051	1	Elbow, Street (3/4")
Low Oil Pressure Cut Off			508-0008	1	Grommet, Rubber (13/16
Momentary Contact Switch			505-0028	1	Coupling, Pipe (3/8")
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)	403-0522	4	Handle, Carrying
101-0404	1	Plate, Rear Bearing	402-0154	4	Mounting Cushion Packa (Refer to Standard M Package for Componen Except Parts Marked
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	800-0035	4	*Screw, Cap - Hex Head 18 x 2-1/2")
134-1912	1	Housing, Blower	232-0153	1	Clip, Cable
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			



SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1P **SPEC** 11066M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0137-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Heavy Duty Recoil Starter					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-2402	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
232-0153	1	Clip, Cable			
160-0144	2	Strap, Jumper - Duplex Receptacle			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 11066M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Heavy Duty Recoil Starter					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			
501-0007	1	Line, Fuel - Flexible (24" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1P SPEC 11066N  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 601-0137-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Heavy Duty Recoil Starter			
		Low Oil Pressure Cut Off			
		Momentary Contact Switch			
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-2402	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
502-0313	1	Elbow, Adapter - Fuel Tank Outlet			
232-0153	1	Clip, Cable			
160-0144	2	Strap, Jumper - Duplex Receptacle			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R31 SPEC 11199M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)			505-0028	1	Coupling, Pipe (3/8")
Oil Base Heater: See Miscellaneous			403-0522	4	Handle, Carrying
Option Group			402-0154	4	Mounting Cushion Packag
Vacu-Flo Cooling					(Refer to Standard Mt
					Package for Component
102-0452	1	Base, Oil			Except Parts Marked *
110-1779	1	Head, Cylinder	800-0035	4	*Screw, Cap - Hex Head (
335-0060	1	Cord, Heater - Female (10" LG)			18 x 2-1/2" LG)
335-0059	1	Cord, Heater - Male (62" LG)	416-0325	1	Hydrometer, Battery
110-0558	2	Washer, Valve Spring Retainer			
505-0021	1	Bushing, Reducer (3/4" x 1/2")			
307-0597	1	Relay, Fuel Solenoid			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts			
		Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
149-0558	1	Strainer			
307-0312	1	Valve, Solenoid - Fuel			
508-0001	1	Grommet, Rubber - Control Box			
		(1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box			
		13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x			
		3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x			
		1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle			
		Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1R **SPEC** 11619M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELC  
**WIRING DIAGRAM NO.** 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
140-0369	1	Air Cleaner Assembly (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
501-0007	1	Line, Fuel - Flexible (24" LG)			

SPECIAL PARTS LIST FOR MODEL 1.5AJ-224E 12283L **SPEC** 12283L  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 **KEY NO.** 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 605-0113-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
509-0123	1	Seal, Oil - Crankshaft (Rear)	501-0015	1	Line, Fuel (16" Lg)
509-0110	1	Seal, Dust - Crankshaft (Rear)	159-0723	2	Band, Fuel Tank
105-0300	1	Camshaft (Includes Center Pin)	159-0546	1	Tank, Fuel
103-0338	1	Gearcase Assembly, (Refer to Standard Gearcase For Components, Except Parts Marked #)	502-0003	1	Connector, Inverted Mal Tank Outlet
150-0236	1	#Yoke, Governor	505-0057	2	Plug, Pipe - Fuel Tank
103-0337	1	#Seal, Dust - Gearcase	504-0004	1	Valve, Fuel (3-way)
155-1250	1	Brace, Muffler	159-0020	1	Cap, Fuel Tank
123-0486	1	Valve, Breather	160-1166	1	Cover, Breaker Box
503-0583	1	Hose, Breather (7" Lg)	302-0457	1	Ammeter, Charge (0-60 A
155-0766	1	Tube, Exhaust (90°)	313-0034	1	Switch, Stop
160-1132	1	Connector, Breaker Box	308-0028	1	Switch, Start
160-1159	1	Box Assembly, Ignition Breaker (Includes Parts Marked +)	337-0089	1	Strap, Jumper
160-0002	1	+Point Assembly, Breaker	301-3510	1	Box, Control
312-0033	1	+Condenser	201-1109	1	Rotor Assembly, Wound (Includes Parts Marke
160-0554	1	+Bracket and Pivot Assembly, Breaker Point	205-0047	1	*Blower, Generator
160-0461	1	Gasket, Plunger Guide	203-0111	1	*Commutator
160-0553	1	Plunger Assembly, Breaker Point	510-0047	1	*Bearing, Ball
140-1189	1	Cover, Air Cleaner	210-0349	1	Frame, Generator
140-1190	1	Pan, Air Cleaner - Lower	212-0221	1	Rig Assembly, Brush
140-1188	1	Element, Air Cleaner	232-0596	1	Clip, Armature Bearing
520-0779	1	Stud, Air Cleaner	520-0275	1	Stud, Rotor Through
146-0156	1	Carburetor Assembly (Refer to Standard Carburetor for Components, Except Parts Marked ±)	234-0125	1	Cover, Generator End
143-0353	1	±Spring, Dust Seal - Throttle Shaft	234-0007	1	Scroll, Air - Generator
142-0299	2	±Retainer, Spring - Throttle Shaft	232-1197	1	Spacer, Scroll Mounting
142-0298	2	±Packing, Throttle Shaft	222-1592	1	Coil Assembly, Field
146-0153	1	±Filter, Carb Vent			
516-0120	1	±Pin, Choke Shaft Retaining			
503-0171	1	Clamp, Breather Hose			
134-1167	1	Housing, Blower			
405-0992	1	U-Bolt, Exhaust Tube			
505-0356	1	Elbow, Reducer - Exhaust			
155-0028	1	Muffler, Exhaust			
155-0399	1	Tube, Exhaust - Flexible			
505-0003	1	Elbow, Street - Exhaust			
123-1078	1	Tube, Oil Fill			
123-1079	1	Indicator and Cap Assembly, Oil - Captive (Includes Chain)			
403-0600	1	Guard, Frame			

SPECIAL PARTS LIST FOR **MODEL** 1.5AJ-224E **SPEC** 12283M  
**FOR STANDARD PARTS REFER TO CATALOG** 924-0221 **KEY NO.** 3  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 605-0113-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
509-0123	1	Seal, Oil - Crankshaft (Rear)	501-0015	1	Line, Fuel (16" Lg)
509-0110	1	Seal, Dust - Crankshaft (Rear)	159-0723	2	Band, Fuel Tank
105-0300	1	Camshaft (Includes Center Pin)	159-0546	1	Tank, Fuel
103-0338	1	Gearcase Assembly, (Refer to Standard Gearcase for Components, Except Parts Marked #)	502-0003	1	Connector, Inverted Male Tank Outlet
150-0236	1	#Yoke, Governor	505-0057	2	Plug, Pipe - Fuel Tank
103-0337	1	#Seal, Dust - Gearcase	504-0004	1	Valve, Fuel (3-Way)
155-1250	1	Brace, Muffler	159-0020	1	Cap, Fuel Tank
123-0486	1	Valve, Breather	160-1166	1	Cover, Breaker Box
503-0583	1	Hose, Breather (7" Lg)	302-0457	1	Ammeter, Charge (0-60 Am)
155-0766	1	Tube, Exhaust (90°)	313-0034	1	Switch, Stop
160-1132	1	Connector, Breaker Box	308-0028	1	Switch, Start
160-1159	1	Box Assembly, Ignition Breaker (Includes Parts Marked +)	337-0089	1	Strap, Jumper
160-0002	1	+Point Assembly, Breaker	301-3510	1	Box, Control
312-0033	1	+Condenser	201-1109	1	Rotor Assembly, Wound (Includes Parts Marked +)
160-0554	1	+Bracket and Pivot Assembly, Breaker Point	205-0047	1	*Blower- Generator
160-0461	1	Gasket, Plunger Guide	203-0111	1	*Commutator
160-0553	1	Plunger Assembly, Breaker Point	510-0047	1	*Bearing, Ball
140-1189	1	Cover, Air Cleaner	210-0349	1	Frame, Generator
140-1190	1	Pan, Air Cleaner - Lower	212-0221	1	Rig Assembly, Brush
140-1188	1	Element, Air Cleaner	232-0596	1	Clip, Armature Bearing
520-0779	1	Stud, Air Cleaner	520-0275	1	Stud, Rotor Through
146-0156	1	Carburetor Assembly (Refer to Standard Carburetor for Components, Except Parts Marked ±)	234-0125	1	Cover, Generator End
143-0353	1	±Spring, Dust Seal - Throttle Shaft	234-0007	1	Scroll, Air - Generator
142-0299	2	±Retainer, Spring - Throttle Shaft	232-1197	1	Spacer, Scroll Mounting
142-0298	2	±Packing, Throttle Shaft	222-1592	1	Coil Assembly, Field
146-0153	1	±Filter, Carb Vent			
516-0120	1	±Pin, Choke Shaft Retaining			
503-0171	1	Clamp, Breather Hose			
134-1167	1	Housing, Blower			
405-0992	1	U-Bolt, Exhaust Tube			
505-0356	1	Elbow, Reducer - Exhaust			
155-0028	1	Muffler, Exhaust			
155-0399	1	Tube, Exhaust - Flexible			
505-0003	1	Elbow, Street - Exhaust			
123-1078	1	Tube, Oil Fill			
123-1079	1	Indicator and Cap Assembly, Oil - Captive (Includes Chain)			

**SPECIAL PARTS LIST FOR MODEL** 2.5AJ-1P **SPEC** 12875K  
**FOR STANDARD PARTS REFER TO CATALOG** 924-0221 **KEY NO.** 5  
**(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELO**  
**WIRING DIAGRAM NO.** 601-0202-01



SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1P **SPEC** 12875M  
FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0202-01

SPECIAL PARTS LIST FOR **MODEL** 1.5AJ-224E **SPEC** 12904L  
FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 3  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0333-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
149-0136	1	Cover, Fuel Pump Hole In Cylinder Block			
123-0486	1	Valve, Breather			
503-0736	1	Hose, Breather			
502-0002	1	Elbow, Carburetor Fuel Inlet			
134-1534	1	Shroud, Cylinder Air			
159-0486	1	Bracket, Fuel Tank Mounting			
159-0488	1	Tank, Fuel (1.4 Gal.)			
159-0154	2	Band, Tank			
501-0006	1	Line, Fuel (20" Lg)			
502-0065	1	Elbow, Inverted (45°)			
308-0155	1	Switch, Start			
308-0155	1	Switch, Stop			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1P **SPEC** 13237K  
FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 601-0137-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
160-0144	2	Strap, Jumper - Duplex Receptacle			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1P **SPEC** 13237M  
FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0137-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
160-0144	2	Strap, Jumper - Duplex Receptacle			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 13733K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
110-2842	1	Block Assembly, Cylinder			
502-0020	1	Elbow, Fuel Filter Inlet			
123-0870	1	Regulator, Oil Level			
505-0007	1	Bushing, Pipe (1/8")			
505-0098	1	Nipple, Pipe (1/8")			
501-0007	1	Line, Fuel - Flexible (24" Lg)			
503-0305	1	Hose, Ren Oil Level (3/8" ID x 42" Lg)			
503-0183	2	Clamp, Ren Oil Level Hose			
505-0325	1	Nipele, Half (1/8")			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
312-0017	1	Condenser, Generator - 0.5 Mfd			

SPECIAL PARTS LIST FOR **MODEL** 1.0AJ-1R **SPEC** 13733M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
110-2842	1	Block Assembly, Cylinder			
502-0020	1	Elbow, Fuel Filter Inlet			
123-0870	1	Regulator, Oil Level			
505-0007	1	Bushing, Pipe (1/8")			
505-0098	1	Nipple, Pipe (1/8")			
501-0007	1	Line, Fuel - Flexible (24" Lg.)			
503-0305	1	Hose, Ren Oil Level (3/8"ID x 42" Lg.)			
503-0183	2	Clamp, Ren Oil Level Hose			
505-0325	1	Nipple, Half (1/8")			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
312-0017	1	Condenser, Generator - 0.5 Mfd.			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 14344K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pressure Cut Off			416-0477	1	Shield, Battery Heat
Momentary Contact Switch			301-1292	1	Cover, Receptacle Panel
Oil Base Heater: See Miscellaneous			405-0992	1	"U" Bolt, Rear Panel
Option Group			405-0991	1	Cord, Cover Support
Vacu-Flo Cooling			155-0487	1	Muffler, Exhaust
102-0452	1	Base, Oil	337-0051	1	Strap, Bond
505-0021	1	Bushing, Reducer (3/4" x 1/2")	505-0051	1	Elbow, Street (3/4")
335-0060	1	Cord, Heater - Female (10" LG)	508-0008	1	Grommet, Rubber (13/16")
335-0059	1	Cord, Heater - Male (62" LG)	505-0028	1	Coupling, Pipe (3/8)
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)	403-0522	4	Handle, Carrying
101-0404	1	Plate, Rear Bearing	402-0154	4	Mounting Cushion Packag (Refer to Standard Mt Package for Component Except Parts Marked *
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	800-0035	4	*Screw, Cap - Hex Head (18 x 2-1/2" LG)
134-1912	1	Housing, Blower	232-0153	1	Clip, Cable
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)	159-0590	1	Tank, Fuel (3 Gal.)
502-0002	1	Elbow, Fuel Filter Inlet	159-0606	2	Band, Fuel Tank
502-0020	1	Elbow, Fuel Pump Inlet	159-0007	1	Cap, Fuel Tank
503-0343	1	Hose, Breather	502-0020	1	Elbow, Fuel Tank Outlet
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)	501-0007	1	Line, Fuel - Flexible (
140-0369	1	Air Cleaner (includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 14344M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pressure Cut Off Momentary Contact Switch Oil Base Heater: See Miscellaneous Option Group Vacu-Flo Cooling			416-0477	1	Shield, Battery Heat
102-0452	1	Base, Oil	301-1292	1	Cover, Receptacle Panel
505-0021	1	Bushing, Reducer (3/4" x 1/2")	405-0992	1	"U" Bolt, Rear Panel
335-0060	1	Cord, Heater - Female (10" LG)	405-0991	1	Cord, Cover Support
335-0059	1	Cord, Heater - Male (62" LG)	155-0487	1	Muffler, Exhaust
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)	337-0051	1	Strap, Bond
101-0404	1	Plate, Rear Bearing	505-0051	1	Elbow, Street (3/4")
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	508-0008	1	Grommet, Rubber (13/16"
134-1912	1	Housing, Blower	505-0028	1	Coupling, Pipe (3/8")
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)	403-0522	4	Handle, Carrying
502-0002	1	Elbow, Fuel Filter Inlet	402-0154	4	Mounting Cushion Package (Refer to Standard Mt, Package for Components Except Parts Marked *)
502-0020	1	Elbow, Fuel Pump Inlet	800-0035	4	*Screw, Cap - Hex Head (5 18 x 2-1/2" LG)
503-0343	1	Hose, Breather	232-0153	1	Clip, Cable
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)	159-0590	1	Tank, Fuel (3 Gal.)
140-0369	1	Air Cleaner (Includes Parts Marked #)	159-0606	2	Band, Fuel Tank
145-0111	1	#Gasket, Carb to Air Cleaner	159-0007	1	Cap, Fuel Tank
140-0408	1	#Element, Air Cleaner	502-0020	1	Elbow, Fuel Tank Outlet
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)	501-0007	1	Line, Fuel - Flexible (2
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
337-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			







SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3R **SPEC** 15643M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Oil Base Heater: See Miscellaneous Option Group					
Vacu-Flo Cooling					
102-0452	1	Base, Oil			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery(15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16"- 1 1/2" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R31 SPEC 15755M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
110-1779	1	Head, Cylinder			
110-0558	2	Washer, Valve Spring Retainer			
149-0558	1	Strainer			
307-0312	1	Valve, Solenoid-Fuel			
416-0325	1	Hydrometer, Battery			
508-0001	1	Grommet, Rubber - Control Box 1-1/6" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			
307-0597	1	Relay, Fuel Solenoid			

SPECIAL PARTS LIST FOR **MODEL** 2.0AJ-52R **SPEC** 16244M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
160-1132	1	Connector, Breaker Box			
160-1159	1	Box Assembly, Ignition Breaker (Includes Parts Marked +)			
160-0002	1	+Point Assembly, Breaker			
312-0033	1	+Condenser			
160-0554	1	+Bracket and Pivot Assembly, Breaker Point			
160-0461	1	Gasket, Plunger Guide			
160-0553	1	Plunger Assembly, Breaker Point			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1R **SPEC** 17905M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
Oil Base Heater: See Miscellaneous					
Option Group					
Vacu-Flo Cooling					
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
518-0178	1	Clip, Cable			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable (1/8" Wire)			
501-0007	1	Line, Fuel Flexible (24" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1E SPEC 17906N  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 605-0123-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
502-0020	1	Elbow, Fuel Pump Inlet	308-0028	1	Switch, Start - Control
502-0313	1	Elbow, Adapter-Fuel Tank Outlet	520-0285	1	Stud, Rotor Through
403-0748	1	Frame Package, Carrying (Includes Parts Marked #)	234-0119	2	Cover, Generator Air Ope
816-0111	2	#Bolt, Carriage (5/16" - 18 x 3-3/4")	222-1621	1	Coil Assembly, Field
862-0015	4	#Nut, Hex (5/16 - 18)	201-1141	1	Rotor Assembly, Wound
850-0045	3	#Washer, Lock (5/16")	203-0133	1	Commutator
526-0041	4	#Washer, Flat (21/64" ID x 1" OD x 1/16" THK)	204-0087	1	Ring, Collector
402-0076	6	#Cushion, Upper	210-1719	1	Frame, Field Coil
402-0140	2	#Cup, Centering	221-0135	2	Shoe, Pole
402-0144	2	#Cushion, Lower - Engine End	212-0290	1	Rig Assembly, Brush
402-0075	2	#Spacer, Engine End (2-1/2" LG)	214-0070	2	Brush, Commutator (DC)
816-0110	2	#Bolt, Carriage (5/16"- 18 x 3-1/2")	312-0027	2	Condenser (0.5 Mfd)
402-0045	2	#Cushion, Lower - Generator End			
402-0141	2	#Spacer, Generator End (1-27/32" LG)			
403-0747	2	#Handle, Carrying			
856-0008	1	#Washer, Lock - External Tooth			
337-0051	1	#Strap, Ground			
526-0115	1	#Washer, Flat (11/32" ID x 1 1/16" OD x 1/16" THK)			
526-0113	4	#Washer, Flat (11/32" ID x 1" OD x 3/32" THK)			
402-0357	2	Channel, Engine Mounting			
323-0368	1	Connector Assembly, Plug - Remote			
323-0195	1	Outlet, Convenience			
323-0866	3	Receptacle, Twistlock			
301-2410	1	Box, Control			
301-4399	1	Cover, Control Box			
322-0011	1	Lamp, Pilot Light (120 Volt)			
149-0234	1	Guard, Pilot Light			
322-0021	1	Receptacle, Pilot Light			
301-1902	1	Clamp, Pilot Light Receptacle			
149-0156	1	Gasket, Pilot Light Recep- tacle			
323-1047	1	Connector Assembly, Plug - Control Box			
301-2404	2	Spacer, Connector (1/2" x 15/32" LG)			

SPECIAL PARTS LIST FOR MODEL 2.0AJ-599R SPEC 17955M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0292-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
312-0027	1	Condenser - Generator - 0.5 MFD.			
201-2546	1	Rotor Assembly, Wound (Refer to Standard Rotor Assembly for Components)			



SPECIAL PARTS LIST FOR MODEL 1.5AJ-224E SPEC 18100M  
FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 3  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
WIRING DIAGRAM NO. 610-0333-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
PRESSURE LUBE SYSTEM					
517-0003	1	Plug, Brass -Breaker Point Hole			
526-0063	1	Washer, Flat (Copper)-Point Hole			
308-0155	2	Switch (1 Stop, 1 Start)			
332-2597	1	Block, Terminal			
332-2612	1	Bracket, Mounting			

SPECIAL PARTS LIST FOR **MODEL** 2.0AJ-52P **SPEC** 18100 N  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0138-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
PRESSURE LUBE SYSTEM					
CARRYING FRAME					
MOUNTED FUEL TANK					
517-0003	1	Plug, Brass-Breaker Point Hole			
526-0063	1	Washer, Flat (Copper) Point Hole			
160-0144	2	Jumper, Receptacle			

SPECIAL PARTS LIST FOR **MODEL** 2.5A1-1P **SPEC** 18100N  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0137-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
PRESSURE LUBE SYSTEM					
517-0003	1	Plug, Brass - Breaker Point Hole			
526-0063	1	Washer, Flat (Copper) Point Hole			
358-0097	2	Rectifier (Kit, Includes Parts Marked *)			
358-0016	2	*Rectifier (12 amp, 300 PIV-Pos. Base)			
508-0088	2	*Washer, Fiber (11/64 ID X 1/2 OD x 1/8" thk)			
160-0144	2	Strap, Condenser			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3P **SPEC** 19143N  
FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 7  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO. (ENG)601-0142-01**

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Spanish Nameplate					
Manual Start					
332-0592	1	Jumper, Ground			
332-1695	1	Tab, Terminal Connector			

SPECIAL PARTS LIST FOR **MODEL** 2.0AJ-52R **SPEC** 19852M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELC  
**WIRING DIAGRAM NO.** (ENG)615-0410-01(AC)610-0199-

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit			416-0344	1	Bond, Battery
Mounted Fuel Tank			405-1057	1	Shield, Rain
Vacu-Flo Cooling			134-0952	1	Box, Air Outlet
Low Oil Pressure Cut Off			416-0477	1	Shield, Battery Heat
			301-1292	1	Cover, Receptacle Pane
110-1847	1	Block Assembly, Cylinder (Refer To Standard Cylinder Block For Components, Except Rear Bearing Plate)	405-0992	1	"U" Bolt, Rear Panel
101-0404	1	Plate, Rear Bearing	405-0991	1	Cord, Cover Support
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	337-0051	1	Strap, Bond
134-1912	1	Housing, Blower	505-0051	1	Elbow, Street (3/4")
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)	508-0008	1	Grommet, Rubber (13/16
503-0343	1	Hose, Breather	505-0028	1	Coupling, Pipe (3/8")
505-0102	1	Nipple, Exhaust (3/4 X 1-3/8")	403-0522	4	Handle, Carrying
505-0132	1	Elbow, Exhaust - Point Right Side (3/4"-90°)	402-0154	1	Mounting Cushion Packa (Refer To Standard 1 Package For Componer Except Parts Marked
505-0438	1	Nipple, Half - Exhaust (3/4 X 8")	800-0035	4	*Screw, Cap - Hex Head (5/16-18 X 2-1/2" Lg
160-0729	1	Wheel, Magneto - Suction Cooled	159-0590	1	Tank, Fuel (3 Gal.)
502-0002	1	Elbow, Fuel Filter Inlet	159-0606	2	Band, Fuel Tank
502-0020	1	Elbow, Fuel Pump Inlet	159-0007	1	Cap, Fuel Tank
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)	502-0020	1	Elbow, Fuel Tank Outle
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)	501-0007	1	Line, Fuel - Flexible
304-0292	1	Insulator (1" X 1-3/4")			
508-0015	3	Washer, Fibre (#8-7/16" X 3/64")			
508-0014	1	Washer, Fibre (#8-1/4" X 1/32")			
301-1280	1	Panel, Instrument - Switch- Board Control			
338-0254	1	Harness, Wiring - Switchboard Control			
323-0213	1	Receptacle, Duplex (240 Volt)			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			

SPECIAL PARTS LIST FOR **MODEL** 1.5AJ-224E **SPEC** 20155M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0333-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
123-0486	1	Valve, Breather			
502-0002	1	Elbow, Inverted Male - Carb Inlet			
140-1269	1	Adapter, Air Cleaner			
146-0093	1	Carburetor, Gasoline - Electric Choke			
153-0116	1	Cover Assembly, Choke (32 Volt)			
134-1534	1	Shroud, Cylinder Air			
159-0486	1	Bracket, Fuel Tank Mounting			
159-0488	1	Tank, Fuel (Includes Cap)			
159-0007	1	Cap, Fuel Tank			
159-0154	2	Band, Fuel Tank			
501-0006	1	Line, Fuel - Tank to Carburetor (20" Lg)			
502-0065	1	Elbow, Inverted (45°)			
308-0155	2	Switch - (1) Start, (1) Stop			

SPECIAL PARTS LIST FOR MODEL 2.0AJ-599E SPEC 20520N  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. (ENG)605-0084-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Mounted Fuel Tank					
520-0632	4	Stud, Steel - Frame To Engine (1/4 X 1-1/2")			
201-2890	1	Armature Assembly (Includes Bearing, Collector Ring & Commutator)			
323-0011	4	Receptacle, Twistlock			
323-0367	1	Socket Assembly			
323-0368	1	Plug Assembly			
308-0028	1	Switch, Start			
301-2410	1	Box, Control			
301-2411	1	Cover, Control Box			
301-1870	1	Bracket, Mounting - Control Box			
301-2404	2	Spacers, Bracket - Control Box			
149-0234	1	Guard, Pilot Light			
149-0156	1	Gasket, Guard - Pilot Light			
301-1902	1	Clamp, Pilot Light Guard			
322-0059	1	Lamp, 250V - Pilot Light			
322-0021	1	Receptacle, 2 Contact			
403-0748	1	Frame, Carrying (Package) - (Includes Mounting Cushions, Spacers, Supports & Hardware)			
402-0357	2	Channel, Engine Mounting-17" Long			
159-1036	1	Fuel Tank Assembly (Consists Of Following: Parts Marked With *)			
159-1027	1	*Tank, Fuel (1-1/2 Gal.)			
159-1034	1	*Bracket, Fuel Tank Mounting			
159-1035	2	*Band, Fuel Tank			
502-0313	1	*Elbow, Adapter (1/4")			
503-0685	1	*Clamp, Hose			
503-0754	1	*Hose, Tank To Filter			
508-0001	1	*Grommet, Rubber (3/4" ID X 1-9/32" OD)			

SPECIAL PARTS LIST FOR MODEL 1. SAJ-224E SPEC 20633M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. (ENG) 605-0124-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Special Battery Charger			212-1101	4	Guide, D.C. Brush
Special Mounted Muffler			214-0047	4	Brush, D.C.
509-0123	1	Seal, Oil - Crankshaft, Rear	232-0053	1	Clip, Bearing Retainer
509-0110	1	Seal, Dirt - Crankshaft, Rear	520-0275	1	Stud, Armature Through
105-0300	1	Camshaft (Includes Center Pin)	234-0125	1	Cover, End Bell
103-0338	1	Gearcase Assembly (Refer To Standard Gearcase For Components, Except Dirt Seal)	234-0007	1	Scroll, Air
103-0337	1	Seal, Dirt	232-1197	2	Spacer, Scroll Mounting
155-1250	1	Bracket, Muffler	114-0059	2	Lock Tab, Stud-Frame To Engine
503-0583	1	Tube, Breather	302-1199	1	Meter, Load Current (50
503-0171	1	Clamp, Breather Hose - Upper	302-1190	1	Shunt, Ammeter (66.9 An 50 MV)
356-0089	1	Condenser - 10 Amp, 200 VDC	308-0028	1	Switch, Start - Diaphragm Control
160-0553	1	Plunger Assembly (Includes Plunger, Guide And Diaphragm)	160-1282	1	Cover, Breaker Point As
160-0461	2	Gasket, Breaker Plunger Guide	895-0193	1	Gasket, Cover - Breaker Assembly
160-1159	1	Box Assembly, Breaker (Consists Of Following: Parts Marked With *)	301-5020	1	Box, Control
160-0002	1	*Point Set	337-0089	1	Strap, Jumper
312-0033	1	*Condenser	403-1581	1	Frame And Tank Assembly (Consists Of Following: Parts Marked With +)
526-0063	1	Washer, Flat (Copper) - Breaker Box (17/64" ID X 7/16" OD X 1/32" Thk.)	159-0723	2	+Band, Tank Mounting
140-0446	1	Adapter, Air Cleaner	159-0750	1	+Tank And Valve Assembly (Consists Of Following: Parts Marked With ++)
140-1188	1	Element, Air Cleaner	159-0546	1	++Tank, Fuel (4 Gallon)
140-1189	1	Cover, Air Cleaner	159-0020	1	++Cap, Fuel Tank
140-1190	1	Pan, Air Cleaner	505-0057	2	++Plug, Square Head (1/8"
520-0779	1	Stud, Air Cleaner	504-0004	1	++Valve, Shut Off - Fuel
134-1534	1	Shroud, Cylinder Head	502-0003	1	++Connector, Inverted Mal
134-1167	1	Housing, Blower	501-0015	1	Line, Fuel - Flex (16"
337-0443	1	Strap, Ground - Governor	403-0600	1	Guard Assembly, Frame
167-0081	1	Plug, Spark			
405-0992	1	U-Bolt, Exhaust Tube			
155-0766	1	Elbow, Exhaust Tube			
505-0356	1	Reducer Elbow (3/4 X 1"-90°)			
155-0028	1	Muffler, Exhaust			
123-1078	1	Tube Assembly, Oil Fill			
123-1079	1	Indicator And Cap Assembly-Oil			
210-0349	1	Frame (Machined & Drilled For Coils & Pole Shoes)			
222-1592	1	Coil Assembly, Field			
201-1109	1	Armature Assembly (Refer To Standard Armature Assembly For Components)			
205-0047	1	Blower, Generator Cooling			



SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1P **SPEC** 22562N  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** (ENG) 601-0137-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Manual Start - Portable Gas Carburetor Low Oil Pressure Cut Off Carrying Frame					
110-1847	1	Block Assembly, Cylinder (W/O Valves)			
505-0274	2	Plug, Countersunk Head - Cylinder Block (1/8" Hex)			
337-0087	1	Strap, Ground			
160-0144	2	Jumper, Duplex Receptacle			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3E **SPEC** 23463N  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 7  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 605-0063-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
PRESSURE LUBE SYSTEM					
LOW OIL PRESSURE CUT OFF					
110-1847	1	Block Assembly, Cylinder (Includes Parts Marked *) See Cylinder Block Group Parts Manual #924-0221	508-0006	1	Washer, Insulating (1/4" ID)
402-0357	2	Channel, Engine Mounting	508-0018	3	Washer, Fiber (1/4" ID)
505-0274	1	Plug, Countersunk, Hex-oil Level Opening (1/8")	323-1047	1	Housing, Connector
517-0003	1	Plug, Brass-Breaker Point Hole	301-2404	2	Spacer, Receptacle
526-0063	1	Washer, Flat (Copper) Point Hole	403-0748	1	Carrying Frame Assembly (C of Parts Marked **)
308-0097	1	Switch, Toggle-Housing Assy	402-0075	2	**Spacer, Bushing
508-0002	1	Grommet, Rubber (3/8" ID)	402-0076	6	**Cushion, Rubber Mounting
203-0133	1	Commutator, Armature	402-0140	2	**Cup, Mount Alignment (1"
204-0089	1	Ring, Collector	402-0141	2	**Spacer, Generator End
210-1720	1	Frame (Machined and Drilled For Coils and Pole Shoes)	402-0144	2	**Cushion, Rubber Mounting gine End
221-0135	2	Shoe, Pole	402-0045	2	**Cushion, Rubber Mounting erator End
212-0390	1	Rig Assembly, Brush (Kit) (Consists of Parts Marked *)	403-0747	2	**Handle, Carrying
212-0291	1	*Rig Assembly, Brush			
212-1105	3	*Spring, Brush Rig			
212-1011	2	Spring, Commutator Brush			
201-1140	1	Armature Assembly			
222-1621	1	Coil Assembly, Field (2 Coils Wired Together)			
312-0017	2	Condenser, (0.5 Mfd)			
323-0011	2	Receptacle. Twistlock			
308-0028	1	Switch, Start			
323-0195	1	Outlet, 3 Wire Ground (15 amp, 125 Volt)			
508-0001	1	Grommet, Rubber (3/4 ID x 1 9/32" OD)			
323-0140	1	Receptacle. Twistlock (20 amp, 250 Volt, 2 Wire)			
323-0368	1	Plug Assembly, Connector (175 amp, 125 Volt)			
301-2410	1	Box, Control			
301-2411	1	Cover, Control Box			
301-1870	1	Bracket, control Box Mounting			
331-0088	1	Bushing, Nylon			
332-1695	2	Tab, Terminal Connector			
149-0234	1	Guard, Pilot Light			
149-0517	1	Gasket, Pilot Light Guard			
301-1902	1	Clamp, Pilot Light Seal			

SPECIAL PARTS LIST FOR MODEL 1.5AJ-224E SPEC 23612M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0333-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
MOUNTED FUEL TANK PRESSURE LUBE SYSTEM					
502-0002	1	Elbow, Carburetor - Fuel Pump to Carburetor (1/4" tube, 1/8 npt)			
517-0003	1	Plug, Brass-Breaker Point Hole			
526-0063	1	Washer, Flat (Copper) Point Hole			

SPECIAL PARTS LIST FOR MODEL L5A1-224E SPEC 24465M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0369-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
MOUNTED FUEL TANK PRESSURE LUBE SYSTEM					
517-0003	1	Plug, Brass-Breaker Point Hole			
526-0063	1	Washer, Flat (Copper) Point Hole			
502-0002	1	Elbow, Carburetor - Fuel Inlet ( $\frac{1}{4}$ " tube, 1/8" npt)			
301-7076	1	Box, Control			
301-7073	1	Cover, Control Box			
332-0537	1	Block, Terminal-4 Place (20 amp)			
332-2581	1	Strip, Marker (Use with 332-0537 Block)			
337-0089	1	Strap, Bond (Jumper)			
323-1249	1	Socket - 2 Pole			
301-7375	1	Box, Heat Sink Mounting			
502-0002	1	Elbow-90°, inv male-Fuel Filter			
502-0082	1	Nipple, Hex Pipe-Gas Tank to Fuel Filter (1/8 X 1/8")			
403-2039	1	Frame, Carrying-Two Piece (In- cludes Mounting Cushions, Spacers, Channels, Supports and Hardware) (includes parts Marked *)			
403-0363	2	*Handle, Carrying			
526-0041	8	*Washer, Flat (21/64 ID x 1 OD x 1/16" thk)			
402-0141	4	*Bushing, Spacer			
402-0170	2	*Channel, Engine Mounting			
337-0051	1	*Strap, Ground			
816-0110	4	*Bolt, Carriage (5/16-18 X 3 $\frac{1}{2}$ ")			
402-0076	4	*Cushion, Rubber Mounting - Upper			
402-0045	4	*Cushion, Rubber Mounting - Lower			